



4 All Metal

Galvanised And Aluminium Primer

4All Metal Galvanised And Aluminium Primer is a special solvent-based, one-component primer, suitable for non-ferrous metal surfaces such as aluminium, galvanised sheet metal, stainless steel, copper and similar substrates. It provides excellent adhesion while also offering anti-corrosive protection. It is easy to apply, dries quickly, has good elasticity and creates an ideal surface for the application of the final coating.

Application: Apply on dry, clean surfaces, free from substances that may prevent adhesion. Successful application depends on proper substrate preparation and correct use of the product.

APPLICATION TOOLS



PACKAGING



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Remove any silicone, oils or contaminants from the metal surface using a suitable thinner. Prime the surface with two coats of 4All Metal. To adjust viscosity, the product may be diluted with 5% Spray Gun Thinner.



APPLICATION TOOLS



PACKAGING



CHARACTERISTICS

- ✓ Excellent adhesion to non-ferrous metal surfaces
- ✓ Anticorrosive protection
- ✓ Easy to apply

SURFACES / USES

- ✓ Ideal for:
- ✓ Aluminium
- ✓ Copper
- ✓ Galvanised steel
- ✓ Stainless steel

TECHNICAL DATA

Appearance	Viscous liquid
Shade	Grey
Coverage	10-12 m ² / L depending on the coat
Density	1.34 ± 0,02 gr/cm ³
Thinning	5% with Nitro Thinner
Touch dry	3-4hr
Viscosity	5000-7000 mPa·s at 23°C
Recoating time	24hr

(*) Exact drying times depend on the ambient temperature and relative humidity during application and drying.



Surface Preparation

- Apply on dry, clean surfaces, free from materials that may prevent adhesion.
- Successful application depends on proper substrate preparation and correct application of the material.



Application

- Prime the surface with one thin coat of 4 all metal.
- Once the primer has dried, apply the final coating according to its specifications.
- To adjust viscosity, it may be diluted with 5% nitro thinner.



Restrictions

Do not apply at temperatures below 5°C or above 35°C, or when the relative humidity exceeds 80%. Damp surfaces must be allowed to dry thoroughly before application.



Tools Cleaning

During application, keep tools "wet" inside the container or paint tray. Drain the paint thoroughly from the tools back into the tin and clean them with water.



Storage

Store for up to one year in the original sealed container at temperatures between 5°C and 35°C.



VOC Category

Product of Category A / i (SB) * One-pack performance coatings* of European Directive 2004/42 / EC. Category VOC limit value: 500gr/lt. The maximum VOC content of the ready-to-use product is 499gr/lt.