



Aqua Marine

Solvent-Based Marine Varnish

Polyurethane-based coating for interior and exterior wooden surfaces.

It provides a smooth, transparent, high-gloss finish of excellent aesthetic quality, while waterproofing and protecting the surface against UV radiation and weathering.

Thin with nitro thinner.

APPLICATION TOOLS



PACKAGING



CHARACTERISTICS

- ✓ High gloss
- ✓ Long-lasting durability
- ✓ Excellent finish
- ✓ High coverage
- ✓ Easy to apply
- ✓ Resistant to UV radiation

SURFACES / USES

- ✓ Wood

TECHNICAL DATA

Appearance	Liquid
Shade	Transparent
Coverage	12-14m ² /lt per coat
Density	0.94 ± 0.02 gr/cm ³
Thinning	5% with white spirit or nitro thinner
Binder	Polyurethane
Touch dry	3-4hr
Ideal application and drying temperature	15 - 25°C
Viscosity	500 - 800 mPa.s at 23°C
Through dry	24hr
Solids by weight	55%
Gloss	91
Recoating time	24hr

(*) Exact drying times depend on the ambient temperature and relative humidity during application and drying.



Surface Preparation

- Apply to dry, clean surfaces free from any materials that may impair adhesion.
- Successful application depends on proper substrate preparation and correct application of the product.



Application

- Apply AQUA MARINE varnish in one or two coats.
- For complete protection, apply one or two coats of Epixyl wood preservative before applying AQUA MARINE varnish.
- To adjust the viscosity, thin with 5% nitro thinner.
- Apply the second coat once the first coat has dried completely.



Restrictions

- Do not apply at temperatures below 5°C or above 35°C.
- Do not apply when the relative humidity exceeds 80%.
- Allow damp surfaces to dry thoroughly before application.



Tools Cleaning

- During application, keep tools "wet" inside the container or paint tray.
- Drain the paint thoroughly from the tools back into the tin and clean them with nitro thinner.



Storage

- Store for up to one year in the original sealed container at temperatures between 5°C and 40°C.



Aqua Marine

Solvent-Based Marine Varnish

APPLICATION TOOLS



PACKAGING



Precautions

Flammable liquid and vapour. Causes damage to organs through prolonged or repeated exposure. May cause an allergic skin reaction. May cause drowsiness or dizziness. Toxic to aquatic life with long lasting effects.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Wash hands thoroughly after handling. Wear protective gloves/eye protection/face protection. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.



VOC Category

Product of Category A/e (SB) "Interior/exterior trim varnishes and woodstains, including opaque woodstains" of European Directive 2004/42 / EC. Category VOC limit value: 400gr/lt. The maximum VOC content of the ready-to-use product is 399gr/lt.