



DECO METAL 3in1

3-In-1 Triple-Action Metal Paint

Fast-drying, one-component direct-to-metal enamel. It can be applied directly to all types of ferrous metal surfaces—bare, rusty or previously painted—without requiring an anticorrosive metal primer.

Its specially formulated composition provides powerful protection against rust and prevents it from reappearing. It dries quickly and provides maximum hardness, high gloss and long-lasting durability.

APPLICATION TOOLS



PACKAGING



CHARACTERISTICS

- ✓ Directly applied to all types of ferrous metals
- ✓ Does not require primer
- ✓ High anti-corrosion protection

SURFACES / USES

- ✓ Ideal for surfaces of:
- ✓ Metal

TECHNICAL DATA

Shade	Various colours
Coverage	8-10m ² /lt per coat
Density	1.15 ± 0,02 gr/cm ³
Thinning	5% with white spirit or spray-gun thinner
Gloss	80
Recoating time	16-18 hr
Touch dry	2-3 hr
Viscosity	3500-5000 mPa·s at 23°C

(*) Exact drying times depend on the ambient temperature and relative humidity during application and drying.



Surface Preparation

It is applied on dry, clean surfaces free of materials that prevent adhesion. Application's success depends on the proper preparation of the surface and the correct application of the material. Remove silicone or oils from the metal surface with solvent.



Application

Apply DECO METAL 3in1 on the surface in two or three layers. For ideal results, the final dry film thickness should be more than 80-90µm. To adjust the fluidity, it can be diluted by adding 5% with White Spirit or Nitro Thinner.



Storage

One year in closed container, at temperatures between 5°C - 40°C.



Tools Cleaning

While working, keep the tools "wet" in the container or in the paint bucket. Drain off the paint well from tools into the container and clean them with White Spirit or Nitro Thinner.



Precautions

• H226 Flammable liquid and vapour. H372 Causes damage to organs through prolonged or repeated exposure. H336 May cause drowsiness or dizziness. H411 Toxic to aquatic life with long lasting effects. EUH066 Repeated exposure may cause skin dryness or cracking.

• P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P260 Do not breathe dust/fume/gas/mist/vapours/spray. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves/eye protection/face protection. P405 Store locked up. P501 Dispose of contents/container in accordance with national and local regulations.

Contains: Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%).

CONTAINS: Cobalt bis(2-ethylhexanoate). May produce an allergic reaction.

POISON CENTRE: 210 779 3777.



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Restrictions

Do not apply at temperatures below 5°C or above 35°C
Do not apply when the air relative humidity is higher than 80%
Wet surfaces should be allowed to dry thoroughly before application.



VOC Category

Product of Category A / i (SB) * One-pack performance coatings of European Directive 2004/42 / EC. Category VOC limit value: 500gr/lt. The maximum VOC content of the ready-to-use product is 499gr/lt.