



Hard Bond

Enamel paint hardener

HARD+BOND is a special hardener for addition to alkyd paints. It increases the hardness and gloss of the finish, reduces drying time and improves resistance to abrasion and impact. Suitable for paints that are air-dried or oven-cured at 60-70°C.

APPLICATION: Add 10-20% to the paint and mix thoroughly. Allow the mixture to stand for approximately 15 minutes before application. Depending on ambient temperature and relative humidity, the mixture must be used within 1-2 hours of mixing.

APPLICATION TOOLS



PACKAGING



CHARACTERISTICS

- ✓ Accelerates drying
- ✓ Accelerates hardness development
- ✓ Improves the mechanical properties of the paint

SURFACES / USES

- ✓ Ideal for solvent-based coatings:
- ✓ Alkyd coatings
- ✓ Automotive enamels
- ✓ Fast-drying anti-corrosive primers
- ✓ Chassis coatings
- ✓ Alkyd varnishes

TECHNICAL DATA

Coverage	14 - 16 m ² /lt ανά στρώση, σε κατάλληλα προετοιμασμένες επιφάνειες.
Shade	Transparent
Density	0.92 ± 0.02 gr/cm
Viscosity	<20 cSt at 40°C

(*) Exact drying times depend on the ambient temperature and relative humidity during application and drying.



Application

- Add HARD+BOND only after the coating has first been mixed to a uniform consistency.
- Stir until the entire contents of the container are fully homogeneous.
- Add 150-200 mL of HARD+BOND to 1 litre of paint and mix thoroughly.
- Depending on weather conditions, use the mixture within 1-2 hours of mixing.



Restrictions

- Do not smoke while using the product.
- Store and use away from heat, sparks, flames and other ignition sources.
- Store out of the reach of children.



Storage

Store for up to one year in a sealed container at temperatures between 5°C and 40°C.



Tools Cleaning

During application, keep tools wet in the container or paint tray. Drain as much paint as possible from the tools back into the tin, then clean them with SPRAY-GUN THINNER or NITRO THINNER.



VOC Category

Not subject to Directive 2004/42/EC.