



Primetal

Industrial metal primer

Alkyd-based anticorrosive primer for metal surfaces. It provides a matt finish and ensures excellent adhesion between the metal substrate and the final alkyd topcoat.

APPLICATION TOOLS



PACKAGING



CHARACTERISTICS

- ✓ Fast drying
- ✓ Excellent hiding power
- ✓ Anticorrosive protection
- ✓ Economical to use
- ✓ Easy to apply

SURFACES / USES

- ✓ Metal

TECHNICAL DATA

Appearance	Viscous liquid
Shade	White, black, grey, terracotta
Coverage	11-13m ² /lt per coat
Density	1.64 ± 0,02 gr/cm ³
Thinning	5% with brush thinner or spray-gun thinner
Touch dry	45-60 min
Viscosity	2500-3000 mPa·s at 23°C
Recoating time	6-8 hr

(*) Exact drying times depend on the ambient temperature and relative humidity during application and drying.



Surface Preparation

Apply to dry, clean surfaces free from any materials that may impair adhesion. Successful application depends on proper substrate preparation and correct application of the product. Remove any silicone or oil from the metal surface using a suitable solvent.



Application

Prime the surface with two coats of metal primer. To adjust the viscosity, thin with 5% BRUSH THINNER or SPRAY THINNER. Apply the second coat once the first coat has dried completely.



Restrictions

Do not apply at temperatures below 5°C or above 35°C. Do not apply when the relative humidity exceeds 80%. Allow damp surfaces to dry thoroughly before application. Protect the freshly painted surface from cold and moisture for at least 24 hours.



Tools Cleaning

During application, keep tools "wet" inside the container or paint tray. Drain the paint thoroughly from the tools back into the tin and clean them with spray-gun thinner.



Storage

Store for up to one year in the original sealed container at temperatures between 5°C and 40°C.



VOC Category

Product of Category A / i (SB) * One-pack performance coatings* of European Directive 2004/42 / EC. Category VOC limit value: 500gr/lt. The maximum VOC content of the ready-to-use product is 499gr/lt.