



Standard

Solvent-based enamel paint

STANDARD enamel paint is a high-quality synthetic resin paint with excellent durability.

Ideal for wood and metal surfaces in interior areas.

APPLICATION TOOLS



PACKAGING



CHARACTERISTICS

- ✓ Excellent opacity
- ✓ Easy application

SURFACES / USES

- ✓ Metal
- ✓ Wood
- ✓ Cement

TECHNICAL DATA

Appearance	Viscous liquid
Shade	Various colours
Coverage	12-14m ² /lt per coat
Density	1.15 ± 0.02 gr/cm ³
Thinning	5% with white spirit or spray-gun thinner
Binder	Alkyd
Touch dry	2-3hr
Ideal application and drying temperature	15 - 25°C
Viscosity	1800-2500 mPa·s at 23°C
Through dry	24hr
Solids by weight	69%
Gloss	88
Recoating time	24hr

(*) Exact drying times depend on the ambient temperature and relative humidity during application and drying.



Surface Preparation

- Apply on dry, clean surfaces, free from materials that may prevent adhesion.
- Successful application depends on proper substrate preparation and correct application of the material.
- Remove any silicone or oils from the metal surface using thinner.
- Prime the surface with two coats, using either Antirust metal primer or Iron Guard metal primer.



Application

- Once the primer begins to dry, apply Standard enamel paint in one or two coats.
- To adjust viscosity, it may be diluted with 5% white spirit.
- The second coat should be applied after the first coat has dried.



Restrictions

- Do not apply at temperatures below 5°C or above 35°C.
- Do not apply when the relative humidity exceeds 80%.
- Allow damp surfaces to dry thoroughly before application.



Tools Cleaning

- During application, keep tools "wet" inside the container or paint tray.
- Drain the paint thoroughly from the tools back into the tin and clean them with white spirit.



Storage

- Store for up to one year in the original sealed container at temperatures between 5°C and 40°C.



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Precautions

Flammable liquid and vapour. Causes damage to organs through prolonged or repeated exposure. May cause drowsiness or dizziness. Toxic to aquatic life with long lasting effects.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Wash hands thoroughly after handling. Avoid release to the environment. Wear protective gloves and eye/face protection. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTRE or doctor if you feel unwell.



VOC Category

Product category A/d (SB): "Interior/exterior trim and cladding paints for wood, metal or plastic", in accordance with European Directive 2004/42/EC. VOC limit value for this category: 300 g/L (2010).