



Total Fix 10 Min Rapid

Fast-drying industrial metal primer

Alkyd-based primer for metal surfaces.

It creates a matt surface that provides excellent adhesion between the metal and the final alkyd paint.

Thinned with white spirit.

APPLICATION TOOLS



PACKAGING



CHARACTERISTICS

- ✓ Fast drying
- ✓ Excellent opacity
- ✓ High anti-corrosion protection
- ✓ High coverage

SURFACES / USES

- ✓ Metal

TECHNICAL DATA

Appearance	Viscous liquid
Shade	White, black, grey, terracotta
Coverage	10-12m ² /lt per coat
Density	1.50 ± 0,02 gr/cm ³
Thinning	5% with Spray Gun Thinner
Touch dry	10min
Viscosity	2000-2500 mPa·s at 23°C
Recoating time	1-2hr

(*) Exact drying times depend on the ambient temperature and relative humidity during application and drying.



Surface Preparation

- Apply on dry, clean surfaces, free from materials that may prevent adhesion.
- Successful application depends on proper substrate preparation and correct application of the material.
- Remove any silicone or oils from the metal surface using thinner.



Application

- Prime the surface with one or two coats of Total Fix Rapid metal primer.
- To adjust viscosity, it may be diluted with 5% spray-gun thinner.
- The second coat should be applied after the first coat has dried.



Restrictions

- Do not apply at temperatures below 5°C or above 35°C.
- Do not apply when the relative humidity exceeds 80%.
- Allow damp surfaces to dry thoroughly before application.
- Protect the freshly painted surface from cold and moisture for at least 24 hours.



Tools Cleaning

- During application, keep tools "wet" inside the container or paint tray.
- Drain the paint thoroughly from the tools back into the tin and clean them with spray-gun thinner.



Storage

- Store for up to one year in the original sealed container at temperatures between 5°C and 35°C



VOC Category

- Product of Category A / i (SB) * One-pack performance coatings* of European Directive 2004/42 / EC. Category VOC limit value: 500gr/lt. The maximum VOC content of the ready-to-use product is 499gr/lt.